

**Climate Control Housing - 2.3L EcoBoost (201kW/273PS)**

**NOTE:** For information on Ford Color Coded Illustrations refer to *COLOR-CODING - FORD*.

**REMOVAL**

**NOTE:** Removal steps in this procedure may contain installation details.

Recover the refrigerant. Refer to: Air Conditioning (A/C) System Recovery, Evacuation and Charging.

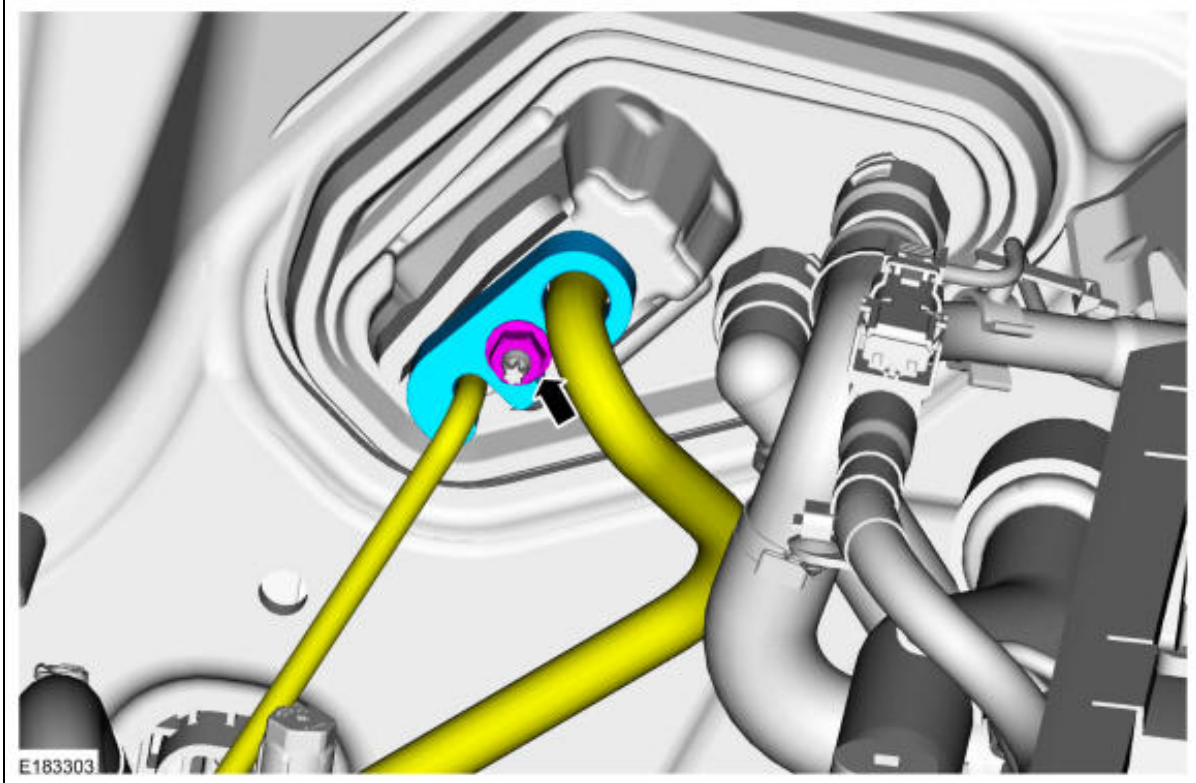
1.

Remove the nut and the Thermostatic Expansion Valve (TXV) bracket, and disconnect the A/C condenser outlet line and the evaporator outlet line.

2.

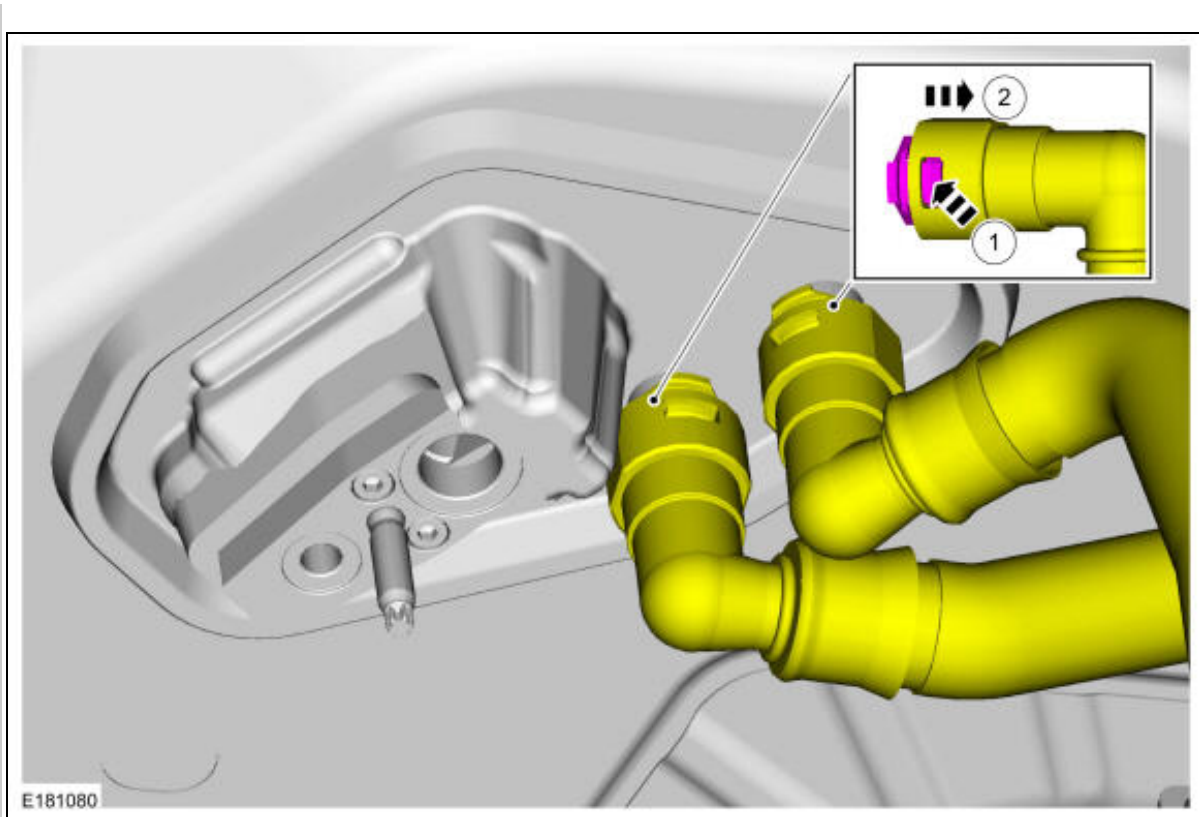
Torque

: 133 lb.in (15 Nm)



Courtesy of FORD MOTOR COMPANY

Disconnect the heater core inlet and outlet hoses.  
3.



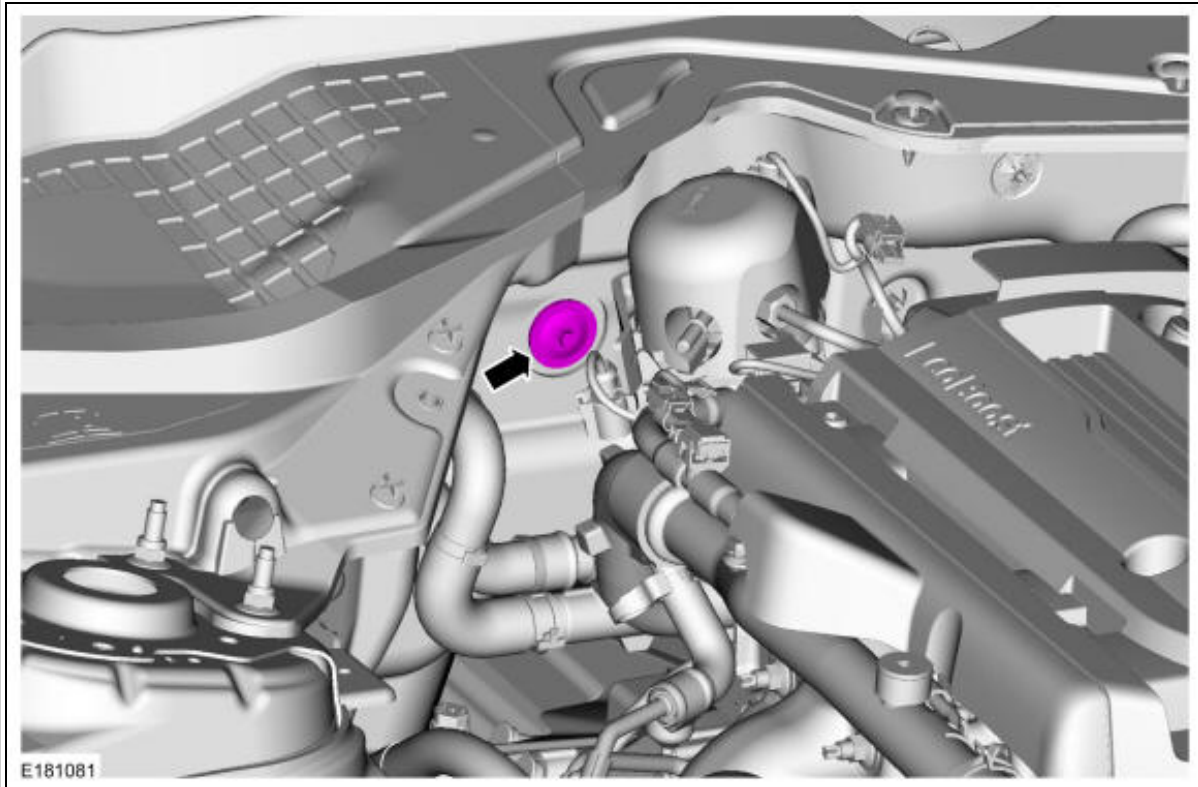
Courtesy of FORD MOTOR COMPANY

Remove the bolt and washer.

4.

Torque

: 62 lb.in (7 Nm)



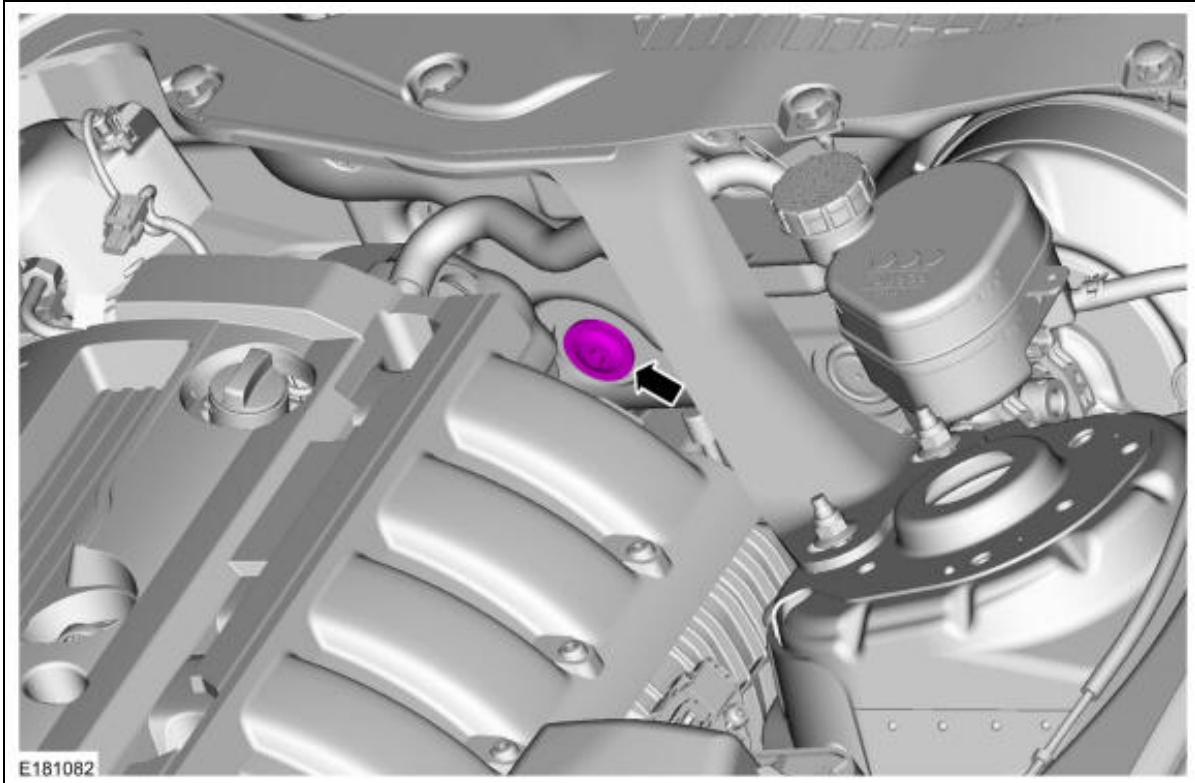
Courtesy of FORD MOTOR COMPANY

Remove the bolt and washer.

5.

Torque

: 62 lb.in (7 Nm)



Courtesy of FORD MOTOR COMPANY

Remove the instrument panel. Refer to: Instrument Panel .

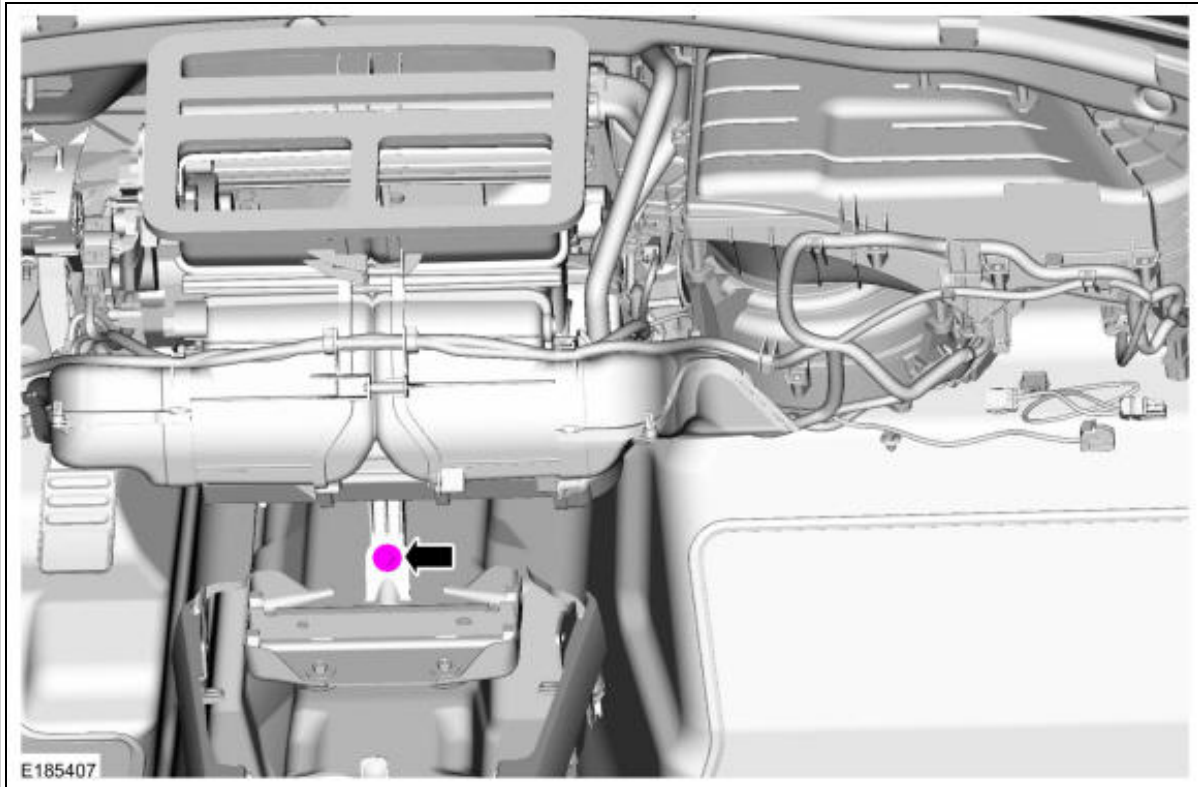
6.

Remove the bolt.

7.

Torque

: 62 lb.in (7 Nm)



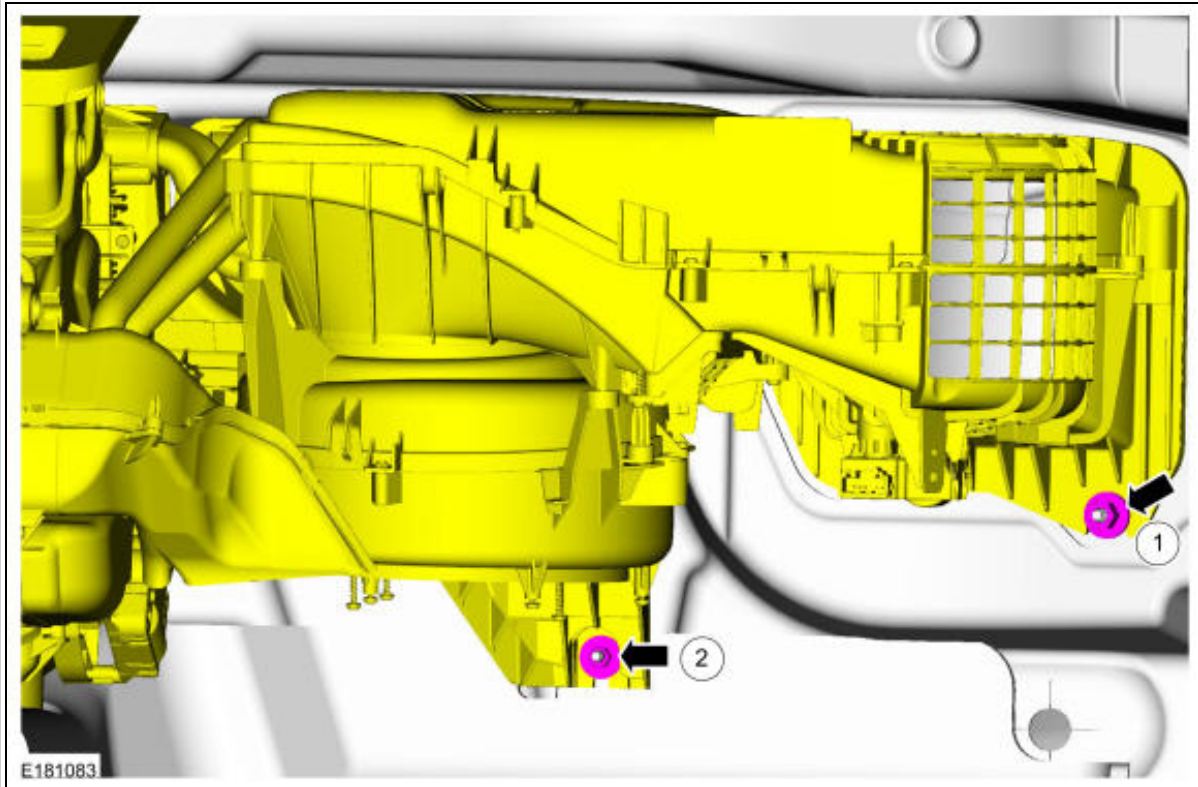
Courtesy of FORD MOTOR COMPANY

Remove the nuts and washers.

8.

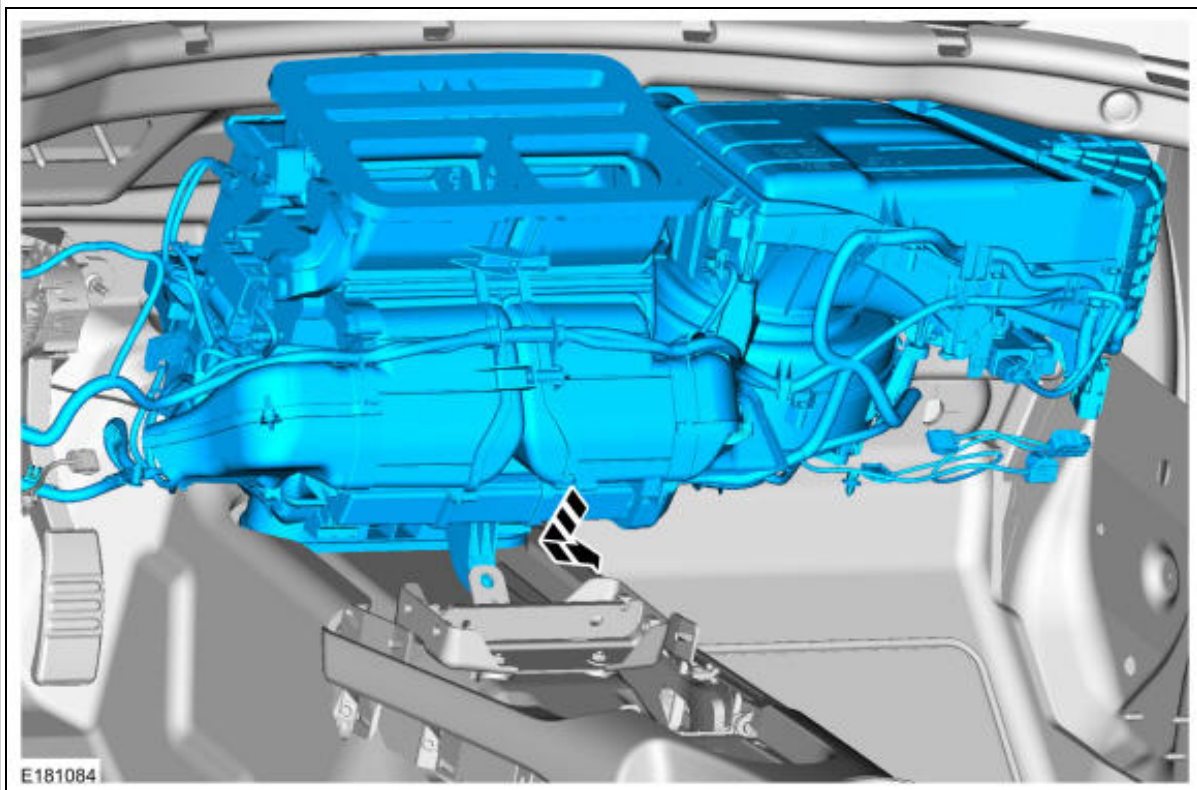
Torque

: 1: 62 lb.in (7 Nm)2: 80 lb.in (9 Nm)



Courtesy of FORD MOTOR COMPANY

Remove the climate control housing.  
9.



Courtesy of FORD MOTOR COMPANY

## INSTALLATION

To install, reverse the removal procedure.

1.

Add the correct amount of clean Polyalkylene Glycol (PAG) oil to the refrigerant system.  
Refer to: Refrigerant Oil Adding.

2.