



FORD PERFORMANCE
RACING PARTS

Part Number: M-63840-MS
Part Description: GT350 Rear Seat Install
INSTALLATION INSTRUCTIONS

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF FORD RACING PERFORMANCE PARTS.

Please visit www.fordracingparts.com for the most current instruction information

!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION.

AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD RACING TECHLINE AT 1-800-367-3788 !!!

Note: Procedure best done in warm environment to avoid fracturing interior trim panels.

KIT INCLUDES:

<u>Item #</u>	<u>Description</u>	<u>Qty:</u>
L0461966	RED STITCH, REAR SEAT	1
FR3B-63601B28-AC	ISO FIX BRACKET,	2
FR3B-63611B68/9-BB	BELTS	2
W700883-S450B	BELT FASTENERS	2
FR3B6360044-AD3ZHE	BUCKLE	2
FU5A-9662452-AE	STRIKER, PKG TRAY	2
W701210-S	STRIKER FASTENERS	2
FR3B-6360615-AD	MIDDLE BRACKET	2
W506441-S451	FASTENER	2
FR3B-6346668-AG3JA6	PACKAGE TRAY	1



Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356



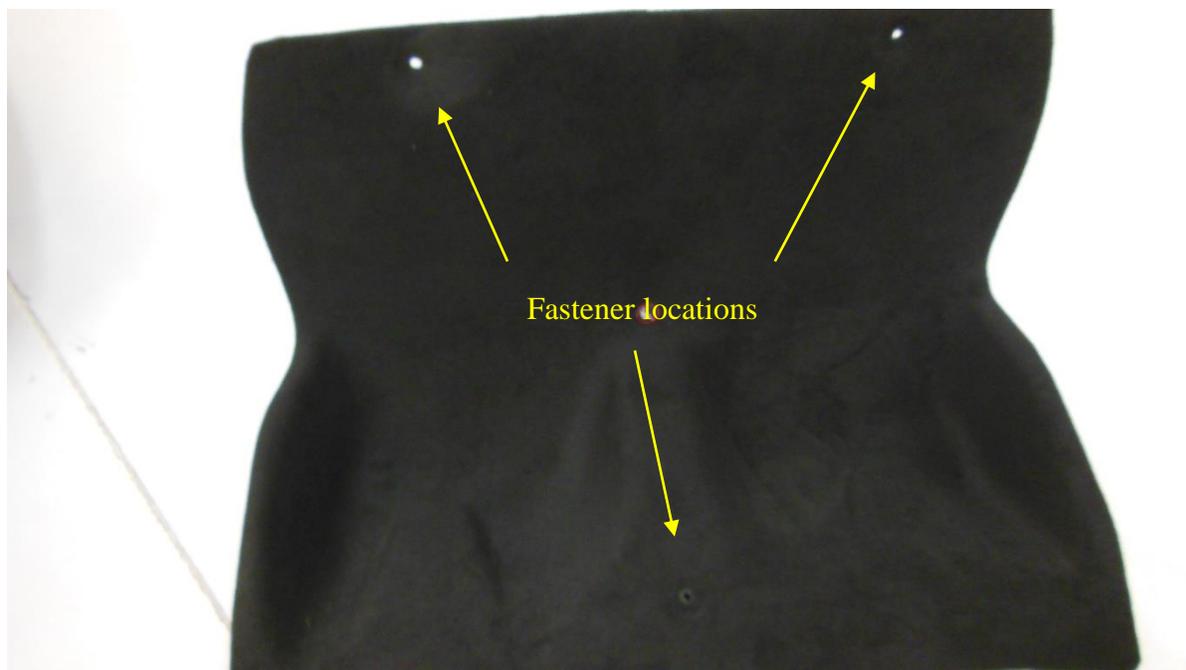
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Seat Delete Panel Removal

1. Remove the 3 fasteners from panel then remove panel.



Loadspace Trim Panel – Coupe

Removal

NOTE: *RH* side shown, *LH* side similar.

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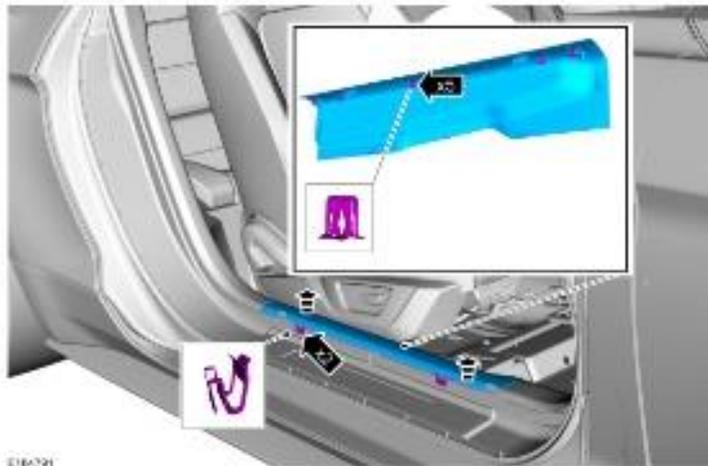
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2. Position the door weather-strip aside.



3. Release the clips and remove the scuff plate trim panel.



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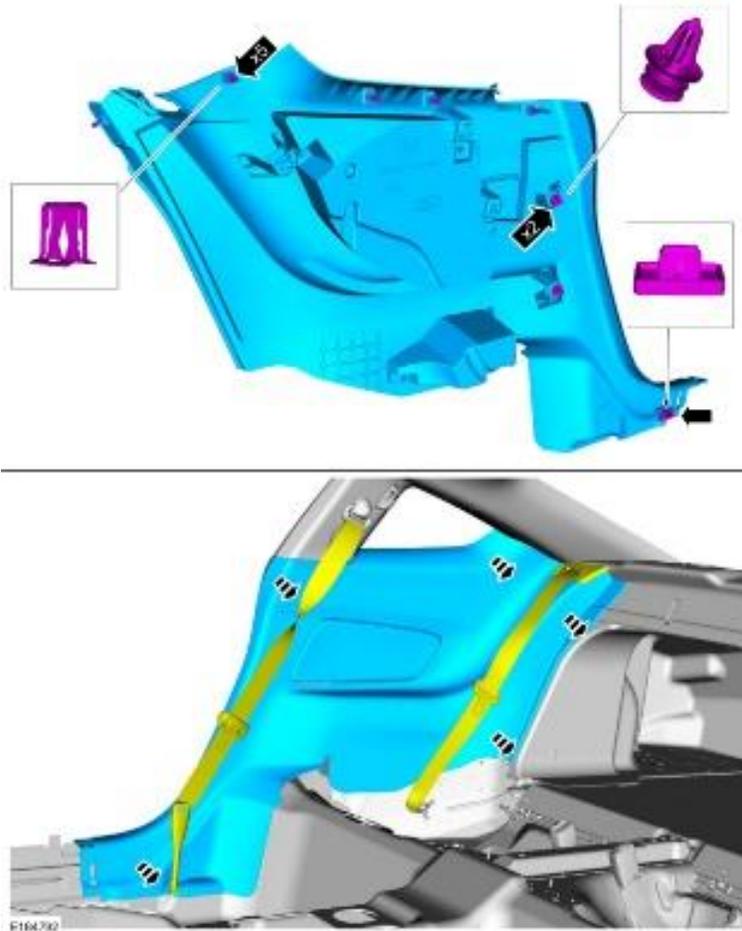


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4. Position the safety belt guide off to the side, release the clips and remove the loadspace trim panel.



Installation

NOTE: During installation, make sure the safety belt webbing is not twisted and the safety belts and buckles are accessible to the occupants.

To install, reverse the removal procedure.

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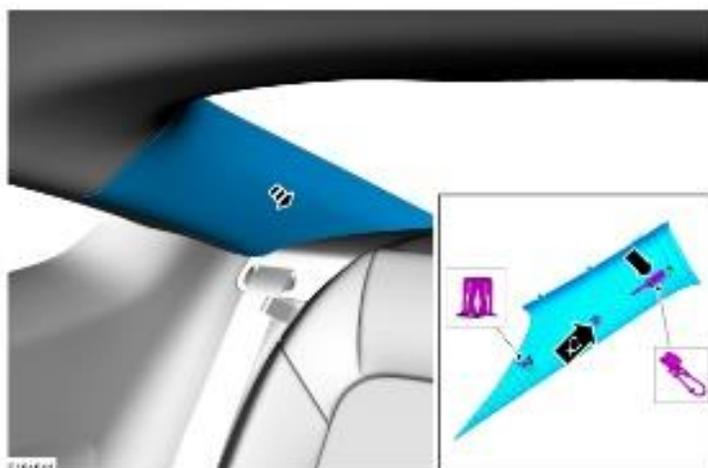
Parcel Shelf – Coupe

Removal

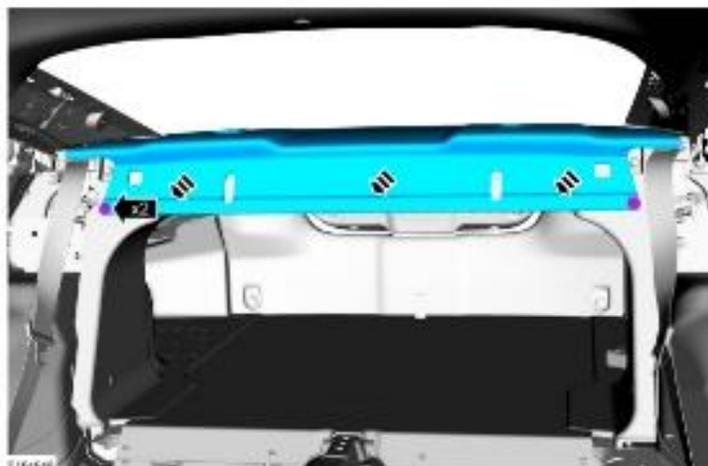
5. **NOTE:** *RH side shown, LH side similar.*

On both sides.

Release the clips, disconnect the seat belt tether clip and remove the D-pillar trim panel.



6. Remove the pin-type retainers and the parcel shelf.



Installation

To install, reverse the removal procedure.

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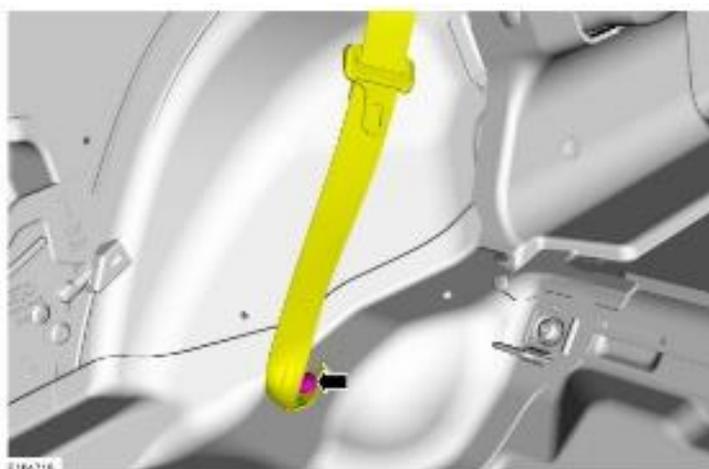
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Rear Safety Belt Retractor – Coupe

Installation

7. Install the safety belt retainer.
Torque: 30 lb.ft (40 Nm)



8. Install the retainers and the safety belt retractor.
Torque: 30 lb.ft (40 Nm)



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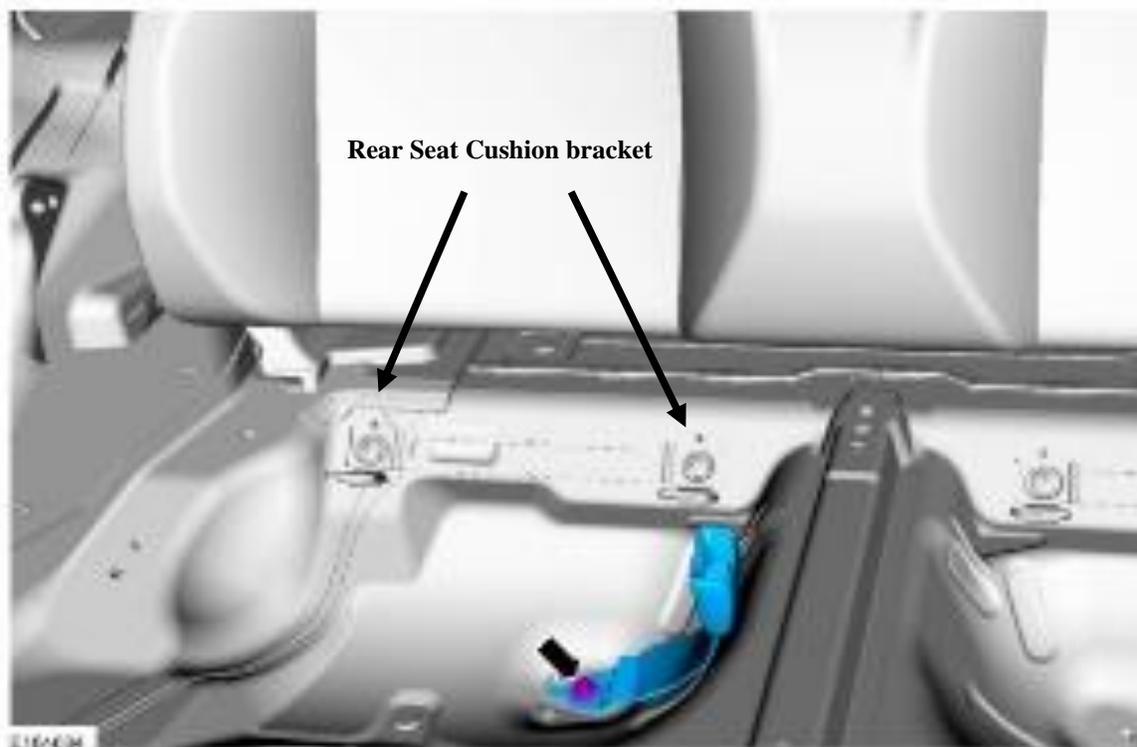
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Rear Safety Belt Buckle

Installation

9. Install bolt into the safety belt buckle and the Rear Seat Cushion bracket. (Both sides)
Torque: 30 lb.ft (40 Nm)



NOTE: During installation, make sure the safety belt webbing is not twisted and the safety belts and buckles are accessible to the occupants.

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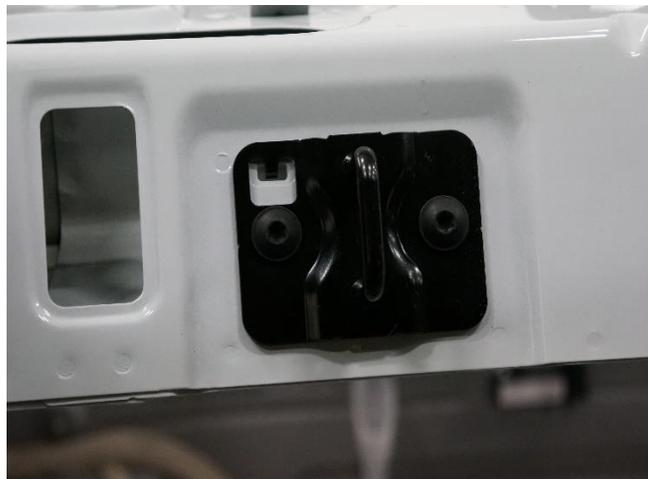
Rear Seat Backrest – Coupe

NOTE: *LH seat shown, RH seat similar.*

10. Install the fastener (Stud) and the pivot hinge. Do not install seat at this time.
Torque: 35 lb.ft (47.5 Nm)



11. Install package tray strikers.(RH and LH side)
Torque: 35 lb.ft (47.5 Nm)



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12. Reinstall all trim panels previous removed.
13. Install rear seat backrest.
14. Install the fastener attaching the seat backrest to the floor.
Torque: 35 lb.ft (47.5 Nm)



15. Install lower seat cushion.



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