

Shelby GT500 Splitter Installation Instructions

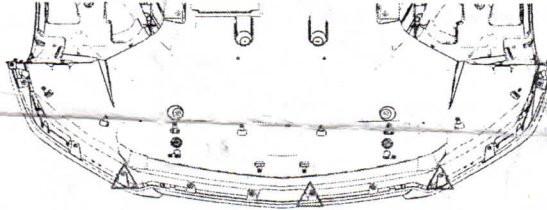
KIT NO - 61790

1. Raise front of vehicle to access the fastening locations for the GT500 Front Splitter. Always use an approved floor jack and jack stands. See Owners Guide for proper jacking instructions.

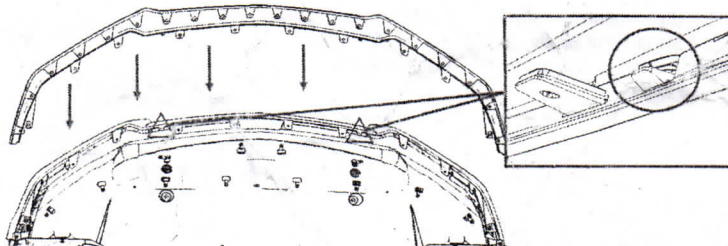
**Note: Although not required, removal of the Belly Pan for installation of the Upper Splitter will improve ease of installation.*

2. Remove (3) W716492-S450B Black M6 Bolt on forward perimeter of Belly Pan.

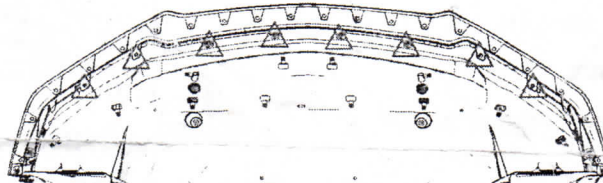
**Note: Bolts should be carefully set aside as they will be used again.*



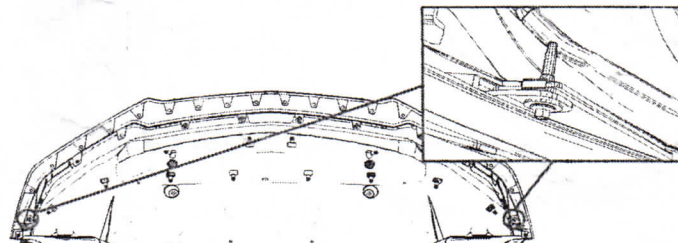
3. Pull Front Fascia forward, away from Belly Pan, and slide Front Splitter forward over Front Fascia tabs. Ensure the (2) snaps on the Front Fascia are positively engaged to the Splitter.



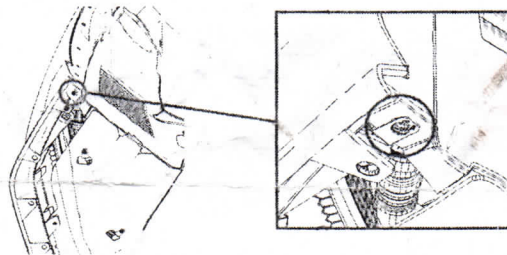
4. Install (8) W716492-S450B Black M6 Bolt from Step 2 securing the Splitter, Front Fascia, and Lower Strikes (four outboard secures) to the Belly Pan. Torque to 8 Nm.



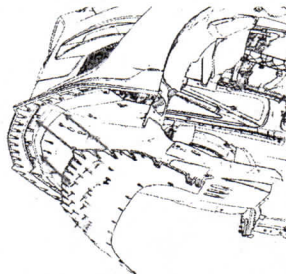
5. Install (2) W716492-S450B Black M6 Bolt securing Lower Strike and Front Fascia to Splitter. Torque to 8 Nm.



6. Install (2) W520802-S307 Black M6 J-Clip to the outboard wheel liner flap, one on each wheel liner.

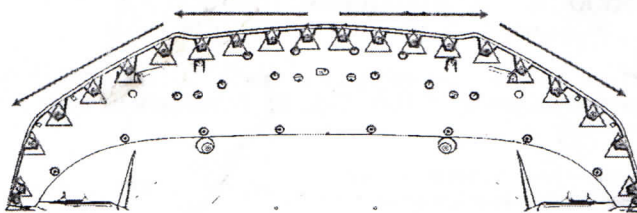


7. Locate Lower Closeout to bottom of vehicle by shingling above tabs of Front Splitter. Lower Closeout and Front Splitter should nest together in molded features of attachment planes.



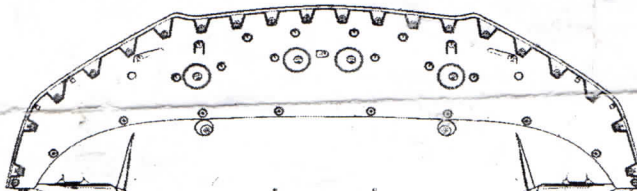
8. Install (20) W706603-S450B Black M6 Bolt securing Lower Closeout to Front Splitter starting at center and working outboard to sides of vehicle. Torque to 8 Nm.

Install (2) W706603-S450B Black M6 Bolt securing Lower Closeout to Wheel Liner. Torque to 8 Nm.

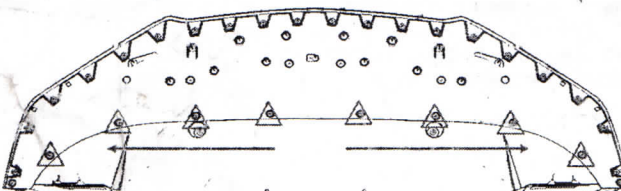


9. Install (4) W706603-S450B Black M6 Bolt securing Splitter Reinforcement Bracket to Belly Pan. Torque to 8 Nm.

Install (4) W712150-S300 Plug into access holes for Bracket to Belly Pan attachment.




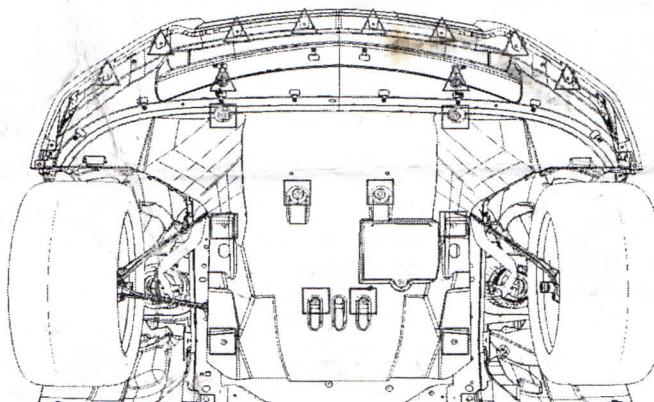
10. Install (8) W706603-S450B Black M6 Bolt securing rear edge of Front Splitter to Belly Pan starting at center and working outboard to sides of vehicle. Torque to 8 Nm.



*Note: Belly Pan reference torque values

A) W716492-S450B: 5.4 Nm 

B) W715060-S450B: 1.9 Nm 



QTY	PART NUMBER	DESCRIPTION
1	KR3V-17F775-A	GT500 FRONT SPLITTER ASSEMBLY
34	W706603-S450B	SCREW BLACK M6x33
24	W520802-S307	J-CLIP BLACK M6
4	W712150-S300	PLUG 25X0.6-3.0
10	W716492-S450B	SCREW BLACK M6X33