

Model:

Ford
2018 Mustang

Issue: Some 2018 Mustang vehicles equipped with a 5.0L engine and a manual transmission built on or before 15-Nov-2017 may exhibit an inability or difficulty to shift the vehicle into second gear. This may be due to a stack-up tolerance issue between the transmission and the shifter.

Action: Follow the Service Procedure steps to correct the condition.

Parts

Part Number	Description	Quantity
FR3Z-7210-E	Gearshift Lever	1
W719298-S439	Bolt M12 X 56mm	3
FR3Z-4B496-B	Bolt And Washer, M10 x 1.5mm	3
W717822-S439	Bolt M10 x 19mm	2
TA-25-B	Motorcraft® Threadlock And Sealer	1

Warranty Status: Eligible Under Provisions Of New Vehicle Limited Warranty Coverage Warranty/ESP coverage limits/policies/prior approvals are not altered by a TSB. Warranty/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

Labor Times

Description	Operation No.	Time
2018 Mustang 5.0L Manual Transmission Coupe: Inspect And Replace The Gearshift Lever (Do Not Use With Any Other Labor Operations)	182083A	1.9 Hrs.
2018 Mustang 5.0L Manual Transmission Convertible: Inspect And Replace The Gearshift Lever (Do Not Use With Any Other Labor Operations)	182083B	2.2 Hrs.

Repair/Claim Coding

Causal Part:	7003
Condition Code:	42

Drive	Tool Name
1/4"	Power Tool
1/4"	Ratchet
1/4"	10" Extension
1/4"	10 mm Socket
1/4"	13 mm Socket
3/8"	Power Tool
3/8"	Torque Wrench
3/8"	Ratchet
3/8"	3" Extension
3/8"	10" Extension
3/8"	10 mm Socket
3/8"	13 mm Socket
3/8"	15 mm Socket
3/8"	13 mm Torque Extension
1/2"	Power Tool
1/2"	Ratchet
1/2"	Torque Wrench
1/2"	16" Extension
1/2"	13 mm Socket
1/2"	15 mm Socket
1/2"	18 mm Socket
	10 mm Wrench
	13 mm Wrench
	Medium Flathead Screwdriver
	Small Trim Tool

Service Procedure

1. Check the vehicle build date. Was the vehicle built on or before 15-Nov-2017?

(1). Yes – proceed to Step 2.

(2). No – this article does not apply. Refer to Workshop Manual (WSM), Section 308-03A for normal diagnostics.
2. Attempt to shift the vehicle into second gear. Is it difficult or not possible to engage second gear?

(1). Yes – proceed to Step 3.

(2). No – this article does not apply. Refer to WSM, Section 308-03A for normal diagnostics.
3. Replace the gearshift lever. Refer to WSM, Section 308-06A.